



Submitted by: Lisa Berghaus, Monadnock Paper Mills

What was the challenge or opportunity?

Someone recently told me. So you think you picked all the low hanging fruit? Look again, because that fruit grows back.

What was your solution?

And it did. Several years ago Monadnock changed from incandescent to fluorescent lighting facility wide.

What was the impact?

Just this month we completed the next generation lighting upgrade to LED and are realizing a 50% cut in our lighting cost – that represents approximately \$20,000 savings annually. We expect that these lights will significantly outlast traditional lighting – we've yet to quantify the labor and materials cost savings that this upgrade will bring us over time.